








High Performance Multi Metal Paint

Product Description

A high build, one coat product that decorates and protects most metals – even galvanised.

Product Features

-  One coat, self priming, high build paint
-  Flexible and sag resistant.
-  Anti-corrosive and chemical resistant.
-  Good adhesion to metals inc galvanised
-  Wide choice of fade free colours

Suitable Substrates

High Performance Multi Metal Paint can be used to decorate metal items and structures subject to exposure or low temperatures which can cause poor adhesion of standard products.

Surface Preparation

Untreated steel and wrought ironwork – blast clean to SA2 1/2 or manually abrade to ST2.

Weathered Galvanised – abrade with P600 Wet & Dry Paper then clean with Magic Bullet HDC.

Heavily Chromated Galvanised Steel – clean with Magic Bullet HDC, and then proceed as Bright Spangled Galvanised Steel.

Bright Spangled and new (>6 months since galvanizing)- clean with Magic Bullet HDC and thoroughly abrade with P600 Wet & Dry Paper.

Aluminium – prime with Magic Bullet Universal Etch primer for Metals – see data sheet.

Application

Ensure the surface is completely dry and the temperature is above 5 C⁰.

Brush / Roller - Apply one coat and allow to dry overnight. If applying a second coat by brush or roller, take care not to over brush the product, to ensure there is no pick up of the first coat. Apply liberally, lay it on and leave it. Application by short pile roller is recommended when applying to larger flat areas.

Airless Spray – Take care not to cause damage with overspray. A typical set up for airless spray application would be a minimum working pressure of 186 bar (2800 lbs/sq in) with a tip size of 0.33-0.48 mm (13-19 thou) and a spray angle of 65-80⁰

Do not thin

Do not exceed recommended film thicknesses particularly when mating up edges.

Trial application

As with all our products we strongly recommend you carry out a small discrete sample application to test the suitability of our High Performance Multi Metal Paint for your particular use.

Please refer to the relevant Product Health and Safety data sheet prior to any use.

For further information or advice please contact –

Magic Bullet Products Ltd,
Technical Department, at the address below.

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